



QUALITY ASSURANCE MANUAL

INTRODUCTION

SECTION 1

Forth Steel was created in 1979 as a subsidiary company of the Murray Metals Group and was originally located in old industrial premises in central Edinburgh. Moving to a purpose built factory on the South Gyle Industrial Estate, Edinburgh in 1987, continued rapid early expansion.

The Company is primarily engaged in the profiling of high quality carbon steel plate and the procurement of stainless steel profiles for use in the offshore and onshore fabrication and engineering industries, where modern production techniques ensure a consistently high product service. The Company is not involved in Product Design therefore clause 7.3 of ISO 9001:2000 does not apply to the Management System.

QUALITY POLICY STATEMENT

It is the Company's policy to aim towards maintaining the highest level of quality in the supplied product, commensurate with the changing requirements of its market. To supply product that conforms to the customer's requirements and specifications and is delivered on time and in a condition that is fit for its purpose.

The aims of the Company have been determined by Senior Management and shall include but not be limited to the following:

- Being recognised as a principal supplier of high quality steel profiles.
- Operating the business in a cost effective and efficient manner.
- Development and maintenance of a company wide culture of continuous improvement extending to all area of the business.
- Ongoing developments of all employees to ensure appropriate training to the highest standards.
- Development and maintenance of mutually beneficial relationships with our materials suppliers/subcontractors to ensure the best value and service.

Senior Management shall be responsible for continuing to determine Company's aims and targets and for their translation into measurable Quality Objectives.

The Quality Policy shall be reviewed at each Management Review to ensure its continued suitability and effectiveness.

Harry Vine
Managing Director

REVISION 5
03 DECEMBER 2007